



Dart Aerospace Ltd.
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Canada

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RBEM632V5000102
Job Sheet 179774



Part No: RBEM632V5000102

Job Qty: 1 ea

Part Name: Oil Drainage Flexible Hose



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 6/21/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV 1 IPP Rev.A 17.08.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/21/18	6/21/18	0.00	0.00	Small Fab-4	Startup Small Fab	SP
100	Small Fab	1 pcs	6/21/18	6/21/18	0.00	0.00	Small Fab-3		SP DAS
120	QC	1 pcs	6/21/18	6/21/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	6/21/18	6/21/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	1 Ea	6/21/18	6/21/18	0.00	0.00	QC21		21 9-89 JUN 26 2018

Part Op 90 -

Descriptions: 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-IM2075-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Assemble and pack case as per DWG.

L.A. sold

WORK ORDER NON-CONFORMANCE / UPDATE

BQA: _____ Date: _____
QA Closed: _____ Date: _____

Work Order: _____ Part No.: _____ NCR No.: _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		☐ Thermal
Date : _____		Step #: _____		Date : _____
Description Work Order Deviation				
Root Cause				
☐ Environment	☐ Design	☐ Doc/Data	☐ Equip/Tooling	☐ Handling/Pre
☐ Material	☐ Internal Transport	☐ Tribal Knowledge	☐ LOA	☐ Substation
☐ Past Expiry Date	☐ Misidentified			
OTHER :				
☐ No Re-verification	☐ Operator	☐ Offset/Setup	☐ Supplier	☐ Training
☐ Use for Testing	☐ Poor Information	☐ Rushing	☐ Product Improvement	☐ Process Improvement
☐ Manufacturing Process	☐ Past Due			
☐ Pressure/Forced	☐ Bending	☐ Centre Not Concentric	☐ Cracks	☐ Crimp/Kink/Ripple/Wave
☐ Temperature/Cure	☐ Set-up	☐ BOM/Route	☐ Broken/Damage/Defec	☐ Inspection Incomplete/
☐ Contamination	☐ Countersink	☐ Cut Too Short	☐ Instructions Incomplete/Unclear	☐ Drill Holes
☐ Mislabeled	☐ Fit/Function	☐ Misaligned/off center	☐ Turning Sequence	☐ Misread
☐ Drawing	☐ Finish	☐ Mistake	☐ Drawing	☐ Mistake

DART
AEROSPACE

Container No: S082985
Part: RBEM632V5000102
Job No: 179774
Serial No/Batch: S082985
Revision: 1
Inspector:
Exp Date:
Instructions:

Date: 06/21/18

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Δ04066

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2044T48	Tube Ø1.36	.4500 ft (.45 ea)	90-Start up	
2044T68	Cap Ø1.36	2 Ea (2 ea)	Operation 90-Start up	5032766
51495K116 44	COUPLING 1/2" NCKL PLTD BRASS PUSH TO CONNECT TUBE FITTING COUPLING	1 Ea (1 ea)	Operation 90-Start up	5053241
APP-IM2075-E	Case <i>ship alone on order 7355</i>	1 Ea (1 ea)	Operation 90-Start up	5053241
K010-0608	Hose Ø1/2 OD x Ø3/8 ID x 12-1/2ft	12.5000 ft (12.5 ea)	90-Start up	
PAD210	Foam Ø1 X 1	.0070 sf (.007 ea)	Operation 90-Start up	5055179
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	Operation 90-Start up	5021040
RBEM632V5000102-1	Drain 135	1 Ea (1 ea)	Operation 90-Start up	2021050A
RBEM632V5000102-15	Bottom Foam 5.97 X 7.47 X 9.47 (Ethafom 220, Black)	1 pcs (1 ea)	Operation 90-Start up	5012204
RBEM632V5000102-17	Top Foam 1.10 X 7.47 X 7.47 (Ethafom 220, Black)	1 pcs (1 ea)	Operation 90-Start up	
1201T293	O-RING	1 pcs	Operation	5083864

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2044T48	0	6	0
	2044T68	2	5	0
	51495K116	1	19	0
	APP-IM2075-E	1	0	0
	K010-0608	13	153	0
	PAD210	0	13	0
	RB41011	1	884	0
	RBEM632V5000102-1	1	2	0
	RBEM632V5000102-15	1	0	0
	RBEM632V5000102-17	1	0	0

Part Specifications

Specifications could not be found.